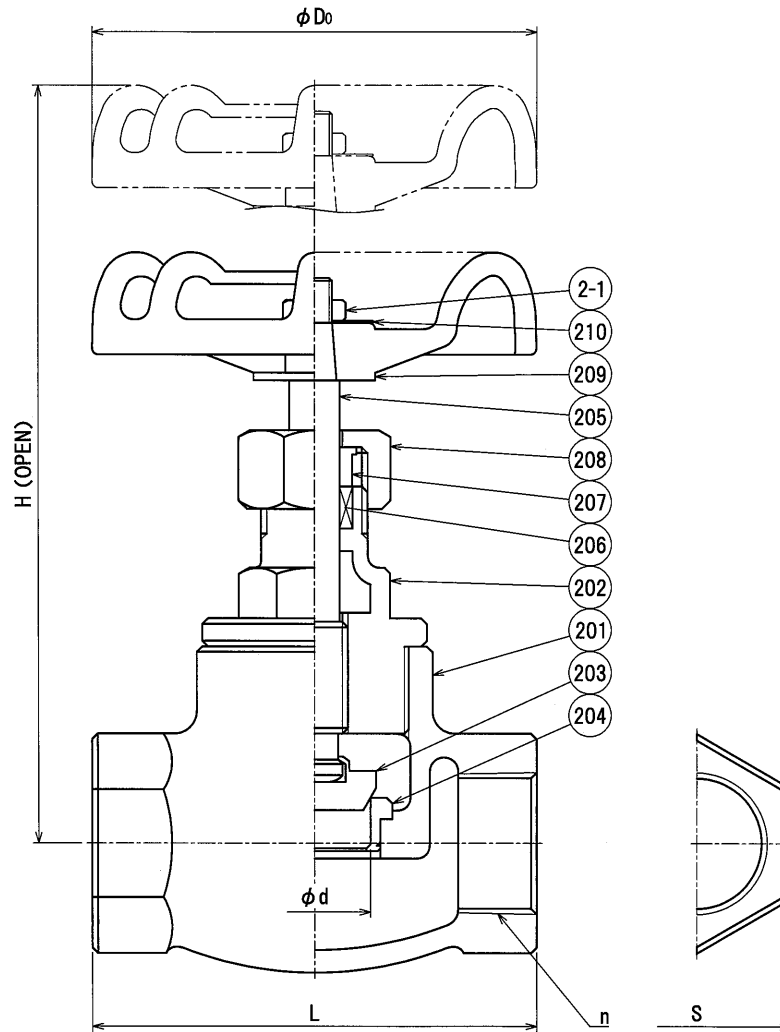


Unit : mm

SIZE		d	n	L	D _o	H	S	WEIGHT (kg)
A	B							
15	1/2	15	Rc 1/2	65	63	100	29	0.4
20	3/4	20	Rc 3/4	80	70	110	35	0.7
25	1	25	Rc 1	90	80	126	43	1.0
32	1 1/4	32	Rc 1 1/4	105	100	148	53	1.6
40	1 1/2	40	Rc 1 1/2	120		161	59	2.2
50	2	50	Rc 2	140	125	192	72	3.5

2-1	NUT	SS400	1	ZINC PLATING
210	NAME PLATE	A1050P	1	
209	HAND WHEEL	ADC12	1	
208	GLAND NUT	FCD450-10	1	
207	PACKING GLAND	SUS403	1	
206	PACKING	NON-ASBESTOS	1	
205	STEM	SUS403	1	
204	BODY SEATRING	SUS403	1	
203	DISC	SUS403	1	
202	BONNET	FCD450-10	1	
201	BODY	FCD450-10	1	
No.	Name of Parts	Materials	Q'ty	Descriptions

PRESSURE INSPECTION				
DELIVERY INSPECTION (INSPECTION)		FORM INSPECTION (TEST)		
BODY	0.60 [MPa] (Air)	2.10 [MPa] (Water)		
SEAT	0.60 [MPa] (Air)	0.60 [MPa] (Air)		

DUCTILE CAST IRON 10K GLOBE VALVE SCREWED-ENDS				FIGURE D10SS
Approval	Check	Drawing	Date	Scale
T. Ogasawara	M. Ozaki	T. KURISU	2026.09.24	
Yamato Valve Co., Ltd.				Drawing No. D10SS-R001G-E