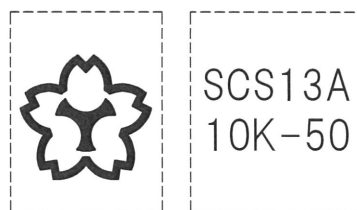
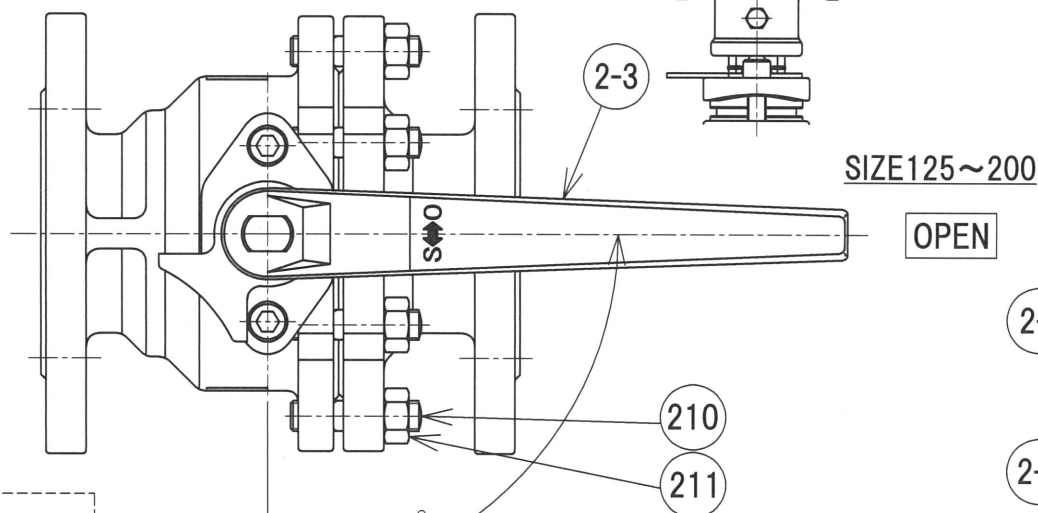
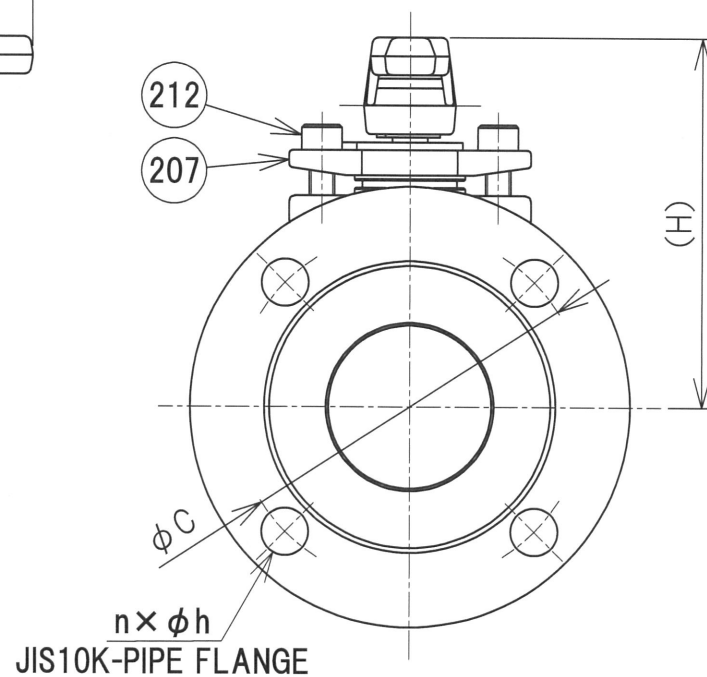
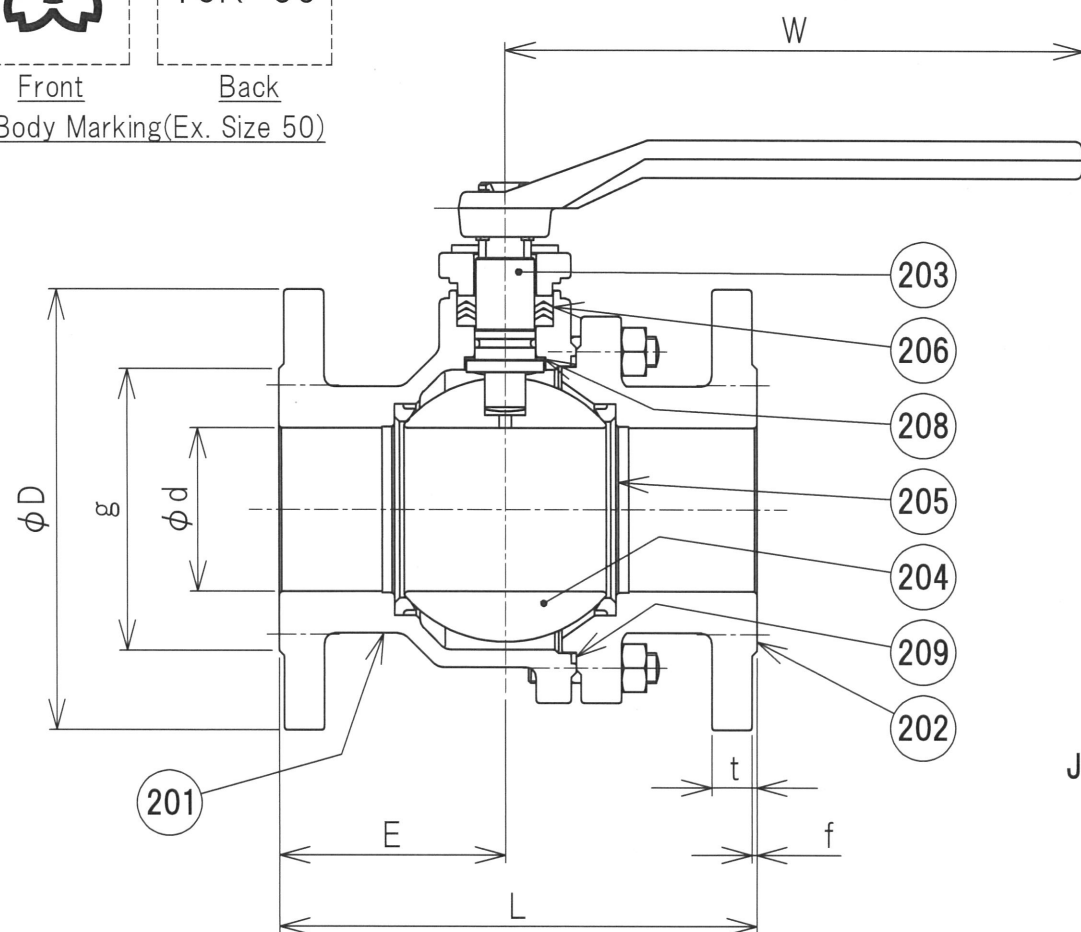


How to fix the lever

1. Remove the C-type retaining ring.
2. Attach the lever on the stopper.
3. Attach the C-type retaining ring to the groove of upper the stem.



Front Back
Body Marking(Ex. Size 50)



SIZE		d	L	FLANGE							E	W	H	WEIGHT (kg)
A	B			D	g	C	t	f	n	h				
15	1/2	15	108	95	51	70	12	1	4	15	45.0	120	77	2
20	3/4	20	117	100	56	75	14	1	4	15	48.0	120	80	3
25	1	25	127	125	67	90	14	1	4	19	50.0	180	100	4
32	1 1/4	32	140	135	76	100	16	2	4	19	54.0	180	105	5
40	1 1/2	40	165	140	81	105	16	2	4	19	72.5	180	111	6
50	2	50	178	155	96	120	16	2	4	19	73.5	230	127	9
65	2 1/2	65	190	175	112	140	18	2	4	19	90.0	230	147	14
80	3	80	203	185	122	150	18	2	8	19	95.7	400	180	19
100	4	100	229	210	147	175	18	2	8	19	111.7	400	203	27
125	5	125	356	250	178	210	20	2	8	23	170.0	1000	301	49
150	6	150	394	280	212	240	22	2	8	23	185.5	1000	320	71
200	8	200	457	330	258	290	22	2	12	23	223.0	1400	366	120

2-6	PIPE	SGP	1	SIZE125~200
2-5	BOLT	SUS304	3	SIZE125~200
2-4	SOCKET	FCD450	1	SIZE125~200
2-3	LEVER HANDLE	FCD450	1	SIZE15~100
2-2	STOPPER	SUS304	1	
2-1	C-TYPE RETAINING RING	SUS304	1	
212	CAP SCREW	SUS304	2	
211	NUT	SUS304	4	SIZE65:6 SIZE80~200:8
210	BOLT	SUS304	4	SIZE65:6 SIZE80~200:8
209	GASKET	PTFE	1	
208	THRUST WASHER	PTFE	1	SIZE25~200
207	PACKING GLAND	SCS13A	1	
206	PACKING	PTFE	1set	
205	SEAT	RPTFE	2	
204	BALL	SUS304/SCS13A	1	
203	STEM	SUS304	1	
202	CAP	SCS13A	1	
201	BODY	SCS13A	1	
No.	Name of Parts	Materials	Q'ty	Descriptions

TEST PRESSURE

BODY (Water)	2.1 MPa
SEAT (Water)	0.6 MPa

JV8-1	FIGURE
STAINLESS STEEL 10K FLANGED ENDS	S10V
FULLBORE BALL VALVES	

Approval	Check	Drawing	Date	Scale
	T. Nishikawa	S.UNO	2026.02.03	
株式会社 大和バルブ				図番 SBEAB-R001E-E